



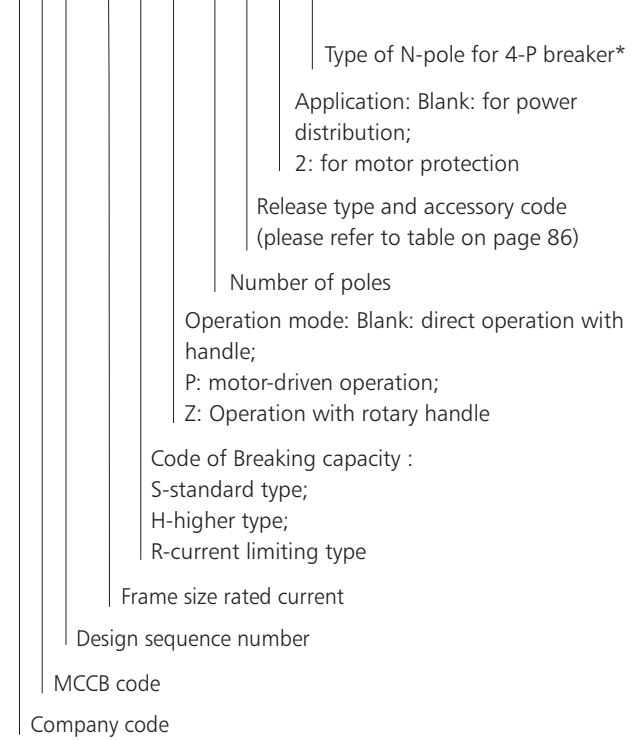
## NM1 Moulded Case Circuit Breaker

### 1. General

- 1.1 Certificates: KEMA, ESC, UKrSEPRO, GOST, RCC, KC;
- 1.2 Electric ratings: AC 690V,50/60HZ, 10~1250A;
- 1.3 Mounting mode: Vertical and horizontal;
- 1.4 Standard: IEC/EN60947-2.

### 2. Type designation

N M 1 - □ □ □ / □ □ □ □



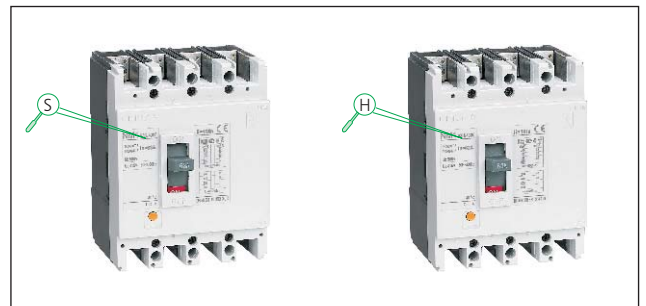
Note \*: There is types of N-pole for 4P breaker  
B: Without current release components, N-Pole makes with the other three poles(N-pole first makes then breaks);

### 3. Classification

According to breaking capacity of breaker:

Standard type (S)

Higher type (H)



Current-limiting type (R)



According to wiring mode:

Front connection



Rear connection



According to operation mode:

Direct operation with handle



Operation with rotary handle



Motor-driven operation



According to number of poles:

2P



3P



4P



#### 4. Operating conditions

- 4.1 Temperature:  $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$ ; the average value within 24h shall not exceed  $+35^{\circ}\text{C}$ .(please refer to coefficients on P107 for temperature compensation correction); for the circuit breaker with thermo-magnetic release,  $+40^{\circ}\text{C}$  is set to be the standard temperature for ratings. For temperature not between  $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$ , please contact us for temperature compensation correction.
- 4.2 Altitude: not exceed 2000m (Please contact with us for reduction coefficient if altitude at the mounted site beyond 2000m).

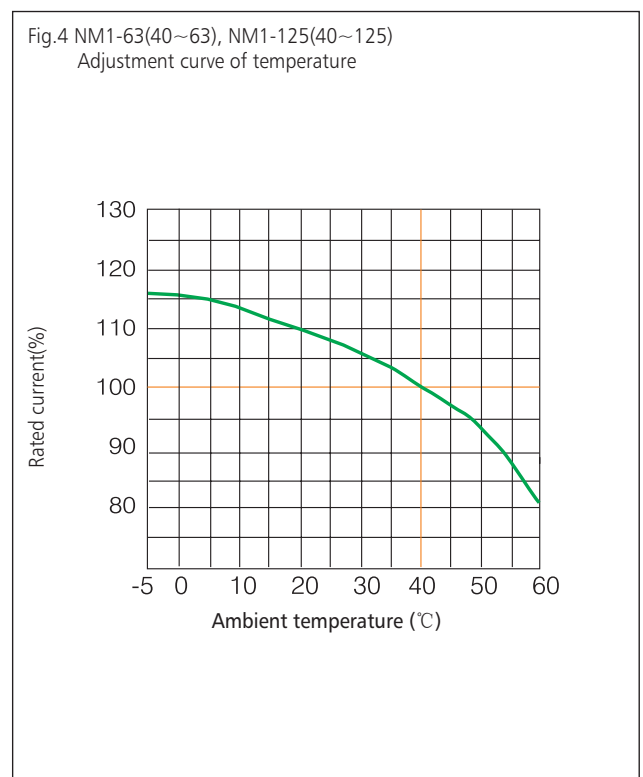
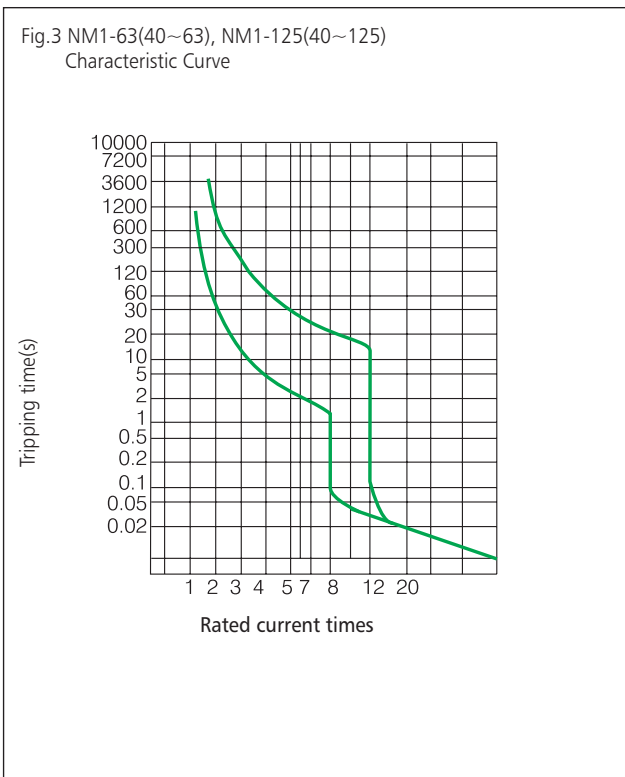
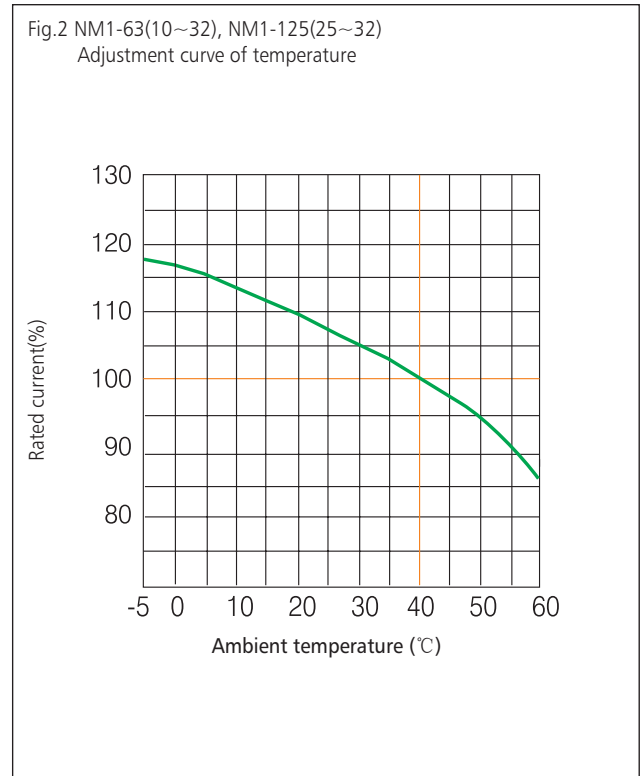
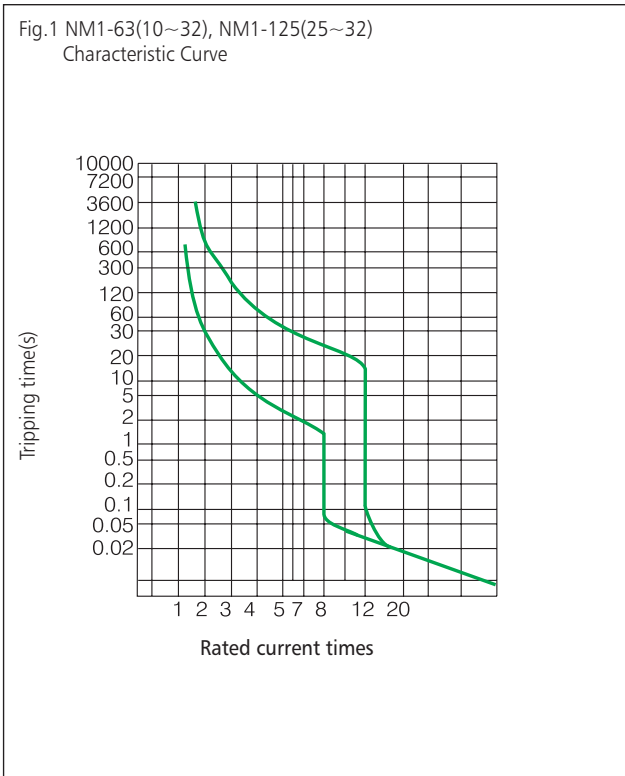
4.3 Pollution grade: Grade 3

4.4 Air conditions

At mounting site, relative humidity not exceed 50% at the max temperature of  $+40^{\circ}\text{C}$ , higher relative humidity is allowable under lower temperature. For example, RH could be 90% at  $+20^{\circ}\text{C}$ , special measures should be taken to occurrence of dews.

**8. Curves (for power distribution, calibrated at 40°C)**

8.1 The characteristic curve of anti-time limit and the correcting curve of temperature see fig.



B

5. Technical data

| Frame size current                                      | 63                                     |  |   |  | 125  |   |  |   | 250  |   |  |   | 400                          |   |  | 630                |  |   | 800           |   | 1250                      |   |  |   |  |   |  |   |  |   |  |   |  |   |
|---|--|--|---|--|--|---|--|---|--|---|--|---|------------------------------|---|--|--------------------|--|---|---------------|---|---------------------------|---|--|---|--|---|--|---|--|---|--|---|--|---|
| Electric characteristics as per IEC 60947-2, EN 60947-2 |  |  |   |  |  |   |  |   |  |   |  |   |                              |   |  |                    |  |   |               |   |                           |   |  |   |  |   |  |   |  |   |  |   |  |   |
| Rated current (A) $I_n$ 40°C                            | 10, 16, 20, 25, 30, 32, 40, 50, 60, 63 |  |   |  | 25, 30, 32, 40, 50, 60, 63, 75, 80, 100, 125 |   |  |   | 100, 125, 140, 150, 160, 175, 180, 200, 225, 250 |   |  |   | 225, 250, 300, 315, 350, 400 |   |  | 400, 450, 500, 630 |  |   | 630, 700, 800 |   | 700, 800, 900, 1000, 1250 |   |  |   |  |   |  |   |  |   |  |   |  |   |
| Rated insulation voltage (V) $U_i$                      | 500                                    |  |   |  | 800  |   |  |   | 800  |   |  |   | 800                          |   |  | 800                |  |   | 800           |   | 800                       |   |  |   |  |   |  |   |  |   |  |   |  |   |
| Rated impulse withstand voltage(kV) $U_{imp}$           | 6                                      |  |   |  | 8  |   |  |   | 8  |   |  |   | 8                            |   |  | 8                  |  |   | 8             |   | 8                         |   |  |   |  |   |  |   |  |   |  |   |  |   |
| Rated operational voltage (V) $U_e$ AC 50/60Hz          | 415                                    |  |   |  | 690  |   |  |   | 690  |   |  |   | 690                          |   |  | 690                |  |   | 690           |   | 690                       |   |  |   |  |   |  |   |  |   |  |   |  |   |
| Arcing distance (mm)                                    | ≤50                                    |  |   |  | ≤50  |   |  |   | ≤50  |   |  |   | ≤100                         |   |  | ≤100               |  |   | ≤100          |   | ≤100                      |   |  |   |  |   |  |   |  |   |  |   |  |   |
| Breaking capacity code                                  | S                                      |  | H |  | C  | S |  | H |  | R |  | S |                              | H |  | R                  |  | S |               | H |                           | R |  | S |  | H |  | R |  | H |  | R |  | H |



|  |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |     |    |    |     |     |     |    |    |     |    |    |     |    |    |     |    |   |
|--|-----|----|----|----|-----|----|----|----|-----|----|----|----|-----|----|----|-----|----|----|-----|-----|-----|----|----|-----|----|----|-----|----|----|-----|----|---|
| Number of poles  | 3   | 3  | 4  | 3  | 3   | 2  | 3  | 4  | 3   | 1  | 3  | 2  | 3   | 4  | 2  | 3   | 3  | 4  | 3   | 3   | 3   | 4  | 3  | 3   | 3  | 4  | 3   | 3  | 3  | 4   | 3  | 3 |
| Rated ultimate short-circuit breaking capacity AC 220/230/240V       | 20  | 42 | 42 | 25 | 42  | 65 | 65 | 65 | 85  | 20 | 42 | 65 | 65  | 65 | 85 | 85  | 50 | 50 | 85  | 100 | 50  | 50 | 85 | 100 | 85 | 85 | 100 | 85 | 85 | 100 | 85 |   |
| $I_{cu}$ (kA, rms) AC 380/400/415V                                   | 15  | 35 | 35 | 20 | 25  | 50 | 50 | 50 | 65  | –  | 25 | 50 | 50  | 50 | 65 | 65  | 35 | 35 | 50  | 70  | 35  | 35 | 50 | 70  | 60 | 60 | 70  | 65 | 65 | 65  |    |   |
| Test sequence:O-t-CO AC 660/690V                                     | –   | –  | –  | 3  | 3   | –  | 8  | 8  | 10  | –  | 5  | –  | 8   | 8  | –  | 10  | 10 | 10 | 12  | 15  | 12  | 12 | 15 | 15  | 20 | 20 | 20  | 20 | 20 | 20  |    |   |
| Rated service short-circuit breaking capacity $I_{cs}$ (% $I_{cu}$ ) | 50% |    |    |    | 50% |    |    |    | 50% |    |    |    | 50% |    |    | 50% |    |    | 50% |     | 50% |    |    |     |    |    |     |    |    |     |    |   |
| Test sequence:O-t-CO-t-CO  |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |     |    |    |     |     |     |    |    |     |    |    |     |    |    |     |    |   |
| Isolation function   | ■   |    |    |    | ■   |    |    |    | ■   |    |    |    | ■   |    |    | ■   |    |    | ■   |     | ■   |    |    |     |    |    |     |    |    |     |    |   |
| Utilization class  | A   |    |    |    | A   |    |    |    | A   |    |    |    | A   |    |    | A   |    |    | A   |     | A   |    |    |     |    |    |     |    |    |     |    |   |
| Front connection   | ■   |    |    |    | ■   |    |    |    | ■   |    |    |    | ■   |    |    | ■   |    |    | ■   |     | ■   |    |    |     |    |    |     |    |    |     |    |   |
| Rear connection  | ■   |    |    |    | ■   |    |    |    | ■   |    |    |    | ■   |    |    | ■   |    |    | ■   |     | ■   |    |    |     |    |    |     |    |    |     |    |   |
| Plug in type   | ■   |    |    |    | ■   |    |    |    | ■   |    |    |    | ■   |    |    | ■   |    |    | ■   |     | ■   |    |    |     |    |    |     |    |    |     |    |   |
| Shunt release  | ■   |    |    |    | ■   |    |    |    | ■   |    |    |    | ■   |    |    | ■   |    |    | ■   |     | ■   |    |    |     |    |    |     |    |    |     |    |   |
| Under-voltage release  | ■   |    |    |    | ■   |    |    |    | ■   |    |    |    | ■   |    |    | ■   |    |    | ■   |     | ■   |    |    |     |    |    |     |    |    |     |    |   |
| Auxiliary contact  | ■   |    |    |    | ■   |    |    |    | ■   |    |    |    | ■   |    |    | ■   |    |    | ■   |     | ■   |    |    |     |    |    |     |    |    |     |    |   |
| Alarm contact  | ■   |    |    |    | ■   |    |    |    | ■   |    |    |    | ■   |    |    | ■   |    |    | ■   |     | ■   |    |    |     |    |    |     |    |    |     |    |   |

Note:  
The symbols O-t-Co, O-t-Co-t-Co are used for defining the sequence of operations.  
O: breaking operation; t: the time interval between two successive short-circuit operations;  
CO: a making operation followed, after the appropriate opening time, by a breaking operation.

6. Release

Inverse time breaking action property of the over current releasing of the breaker ( for power distribution) at the status that all poles are electrified simultaneously

| No. | Test current                  | I/In | Conventional time         | Initial status         |
|-----|-------------------------------|------|---------------------------|------------------------|
| 1   | Conventional non-trip current | 1.05 | 2h(In>63A),<br>1h(In≤63A) | Cold status            |
| 2   | Conventional trip current     | 1.30 | 2h(In>63A),<br>1h(In≤63A) | Right after test no. 1 |

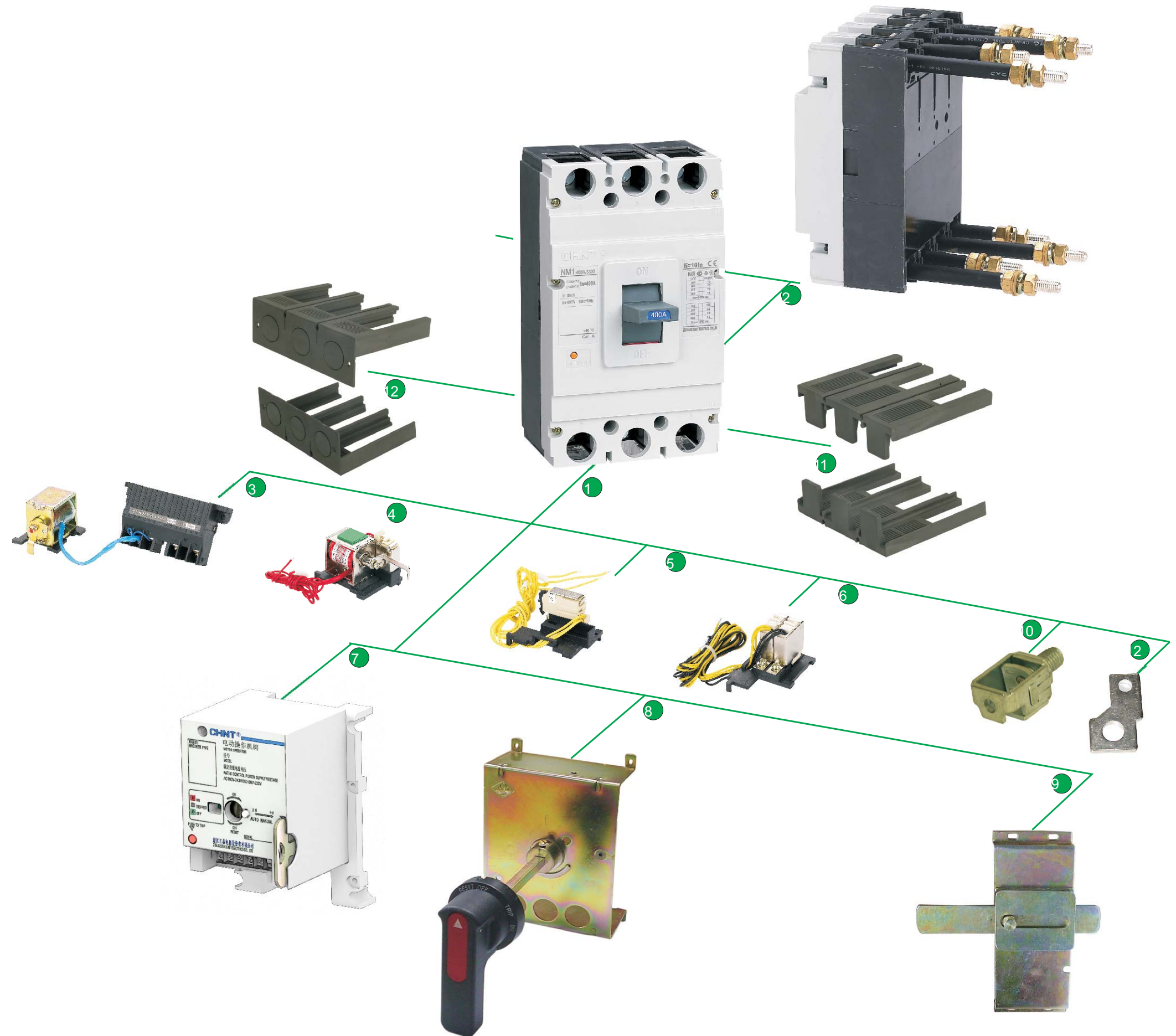
Inverse time-delay breaking operation property of the over current tripping of the breaker(for motor protection) at the status that all poles are electrified simultaneously(conforms to IEC60947-3)

| Serial No. | Setting current | Conventional time | Start-up status           | Remark     |
|------------|-----------------|-------------------|---------------------------|------------|
| 1          | 1.0In           | >2h               | Cold status               |            |
| 2          | 1.2In           | ≤2h               | Right after test number 1 |            |
| 3          | 1.5In           | ≤4min             | Cold status               | 10≤In≤250  |
|            |                 | ≤8min             | Cold status               | 250≤In≤630 |
| 4          | 7.2In           | 4s≤t≤10s          | Cold status               | 10≤In≤250  |
|            |                 | 6s≤t≤20s          | Cold status               | 250≤In≤630 |

7. Product overview

NM1 Moulded Case Circuit Breaker

- 1 MCCB (fixed type)
- 2 Rear connection
- 3 Under-voltage release
- 4 Shunt release
- 5 Alarm contact
- 6 Auxiliary contact
- 7 Motor-driven operation mechanism
- 8 Extended manual operation handle
- 9 Mechanical interlock
- 10 Cage clamp terminal (Refer to P102)
- 11 Terminal cover
- 12 Front connection plate



B

Fig.5 NM1-250 Characteristic Curve

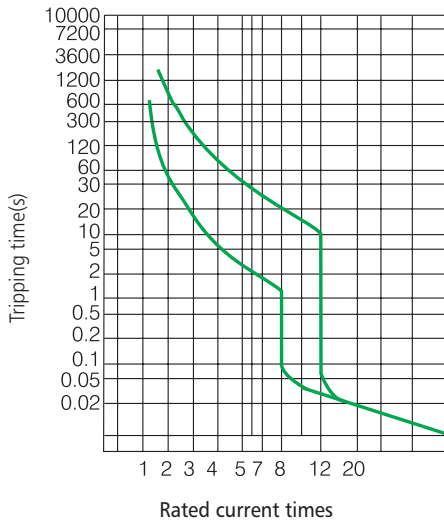


Fig.6 NM1-250 Adjustment curve of temperature

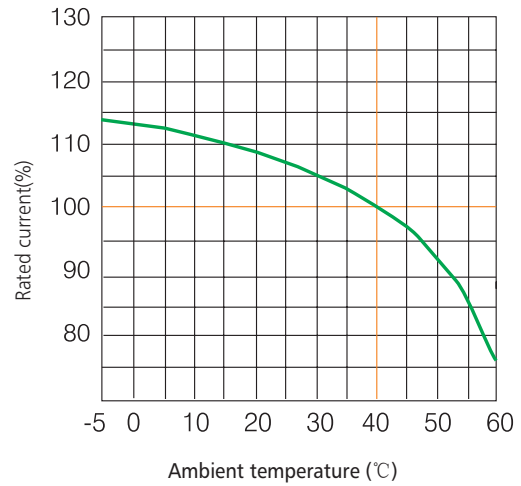


Fig.7 NM1-400 Characteristic Curve

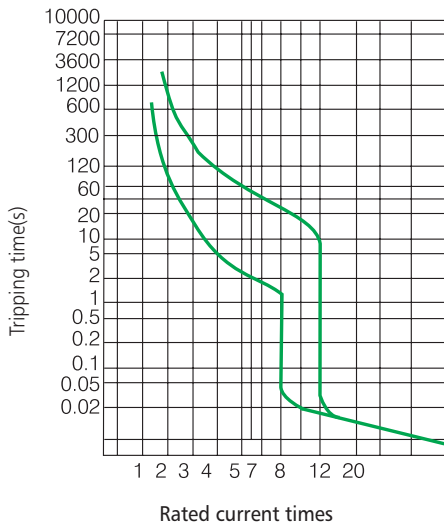


Fig.8 NM1-400 Adjustment curve of temperature

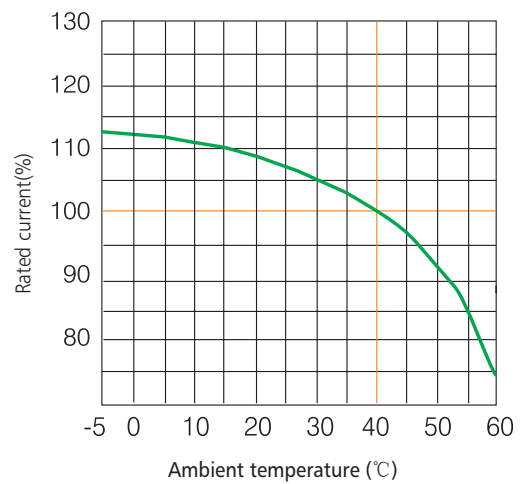


Fig.9 NM1-630, NM1-800 Characteristic Curve

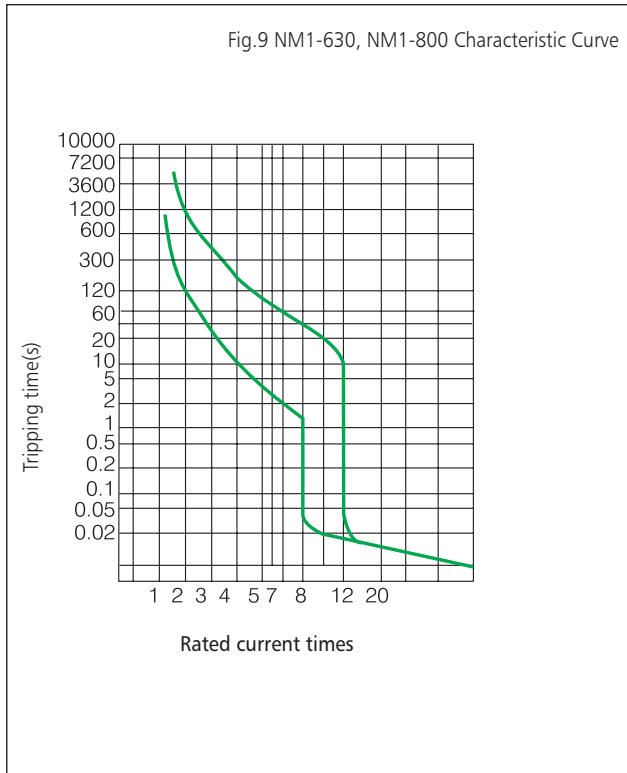


Fig.10 NM1-630, NM1-800 Adjustment curve of temperature

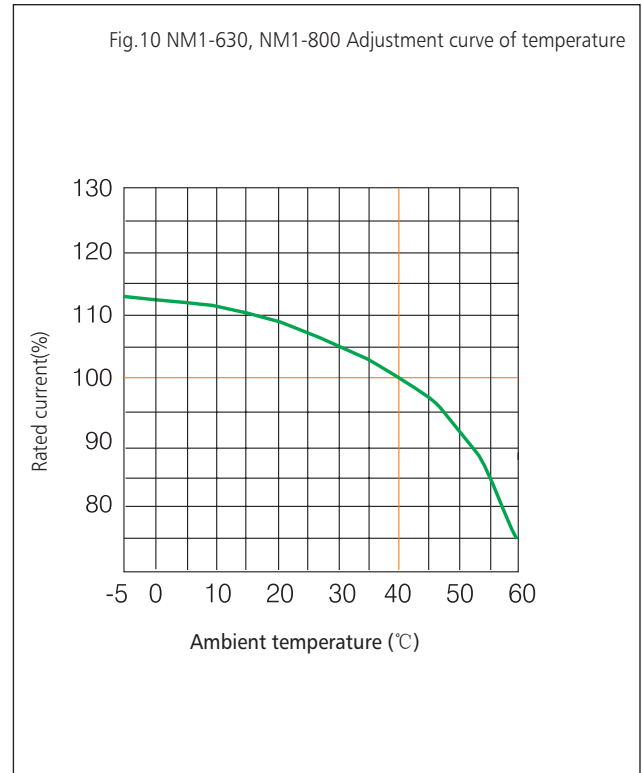


Fig.11 NM1-1250 Characteristic Curve

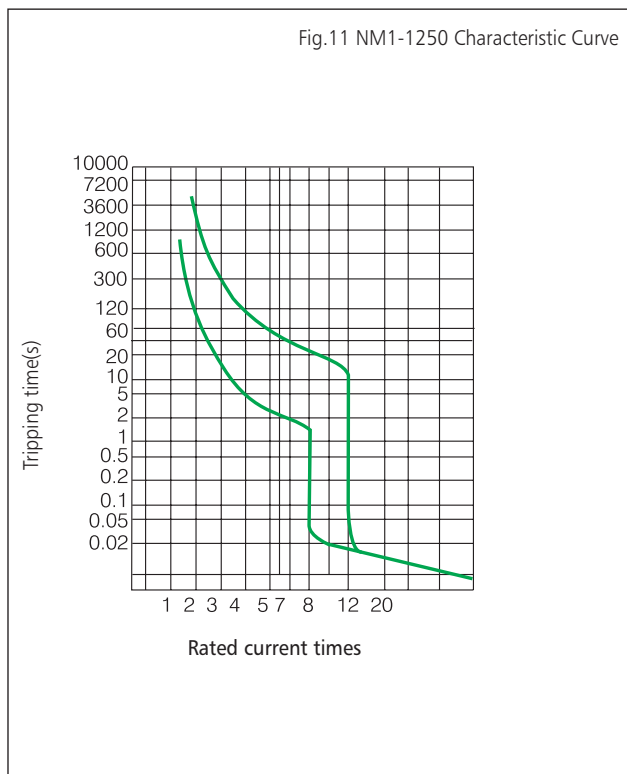
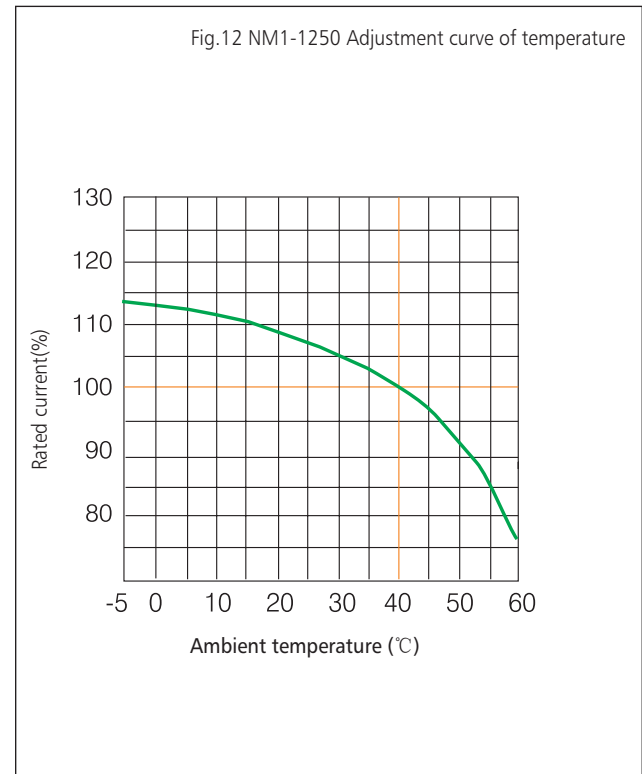


Fig.12 NM1-1250 Adjustment curve of temperature



8.2 Temperature compensation correction

NM1 series temperature compensation coefficient table (calibration at 40°C, for the calibration at other temperature standards please contact with us)

| Type              | Current range | Compensation coefficient |      |      |      |      |      |      |      |      |      |      |      |      |      |
|-------------------|---------------|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                   |               | -5°C                     | 0°C  | 5°C  | 10°C | 15°C | 20°C | 25°C | 30°C | 35°C | 40°C | 45°C | 50°C | 55°C | 60°C |
| NM1-63S, H        | 10~32A        | 1.18                     | 1.17 | 1.16 | 1.14 | 1.12 | 1.09 | 1.07 | 1.05 | 1.03 | 1    | 0.97 | 0.95 | 0.92 | 0.87 |
| NM1-63S, H        | 40~63A        | 1.16                     | 1.16 | 1.15 | 1.14 | 1.12 | 1.10 | 1.08 | 1.06 | 1.03 | 1    | 0.97 | 0.94 | 0.87 | 0.82 |
| NM1-125C, S, H, R | 25~32A        | 1.18                     | 1.17 | 1.16 | 1.14 | 1.12 | 1.09 | 1.07 | 1.05 | 1.03 | 1    | 0.97 | 0.95 | 0.92 | 0.87 |
| NM1-125C, S, H, R | 40~125A       | 1.16                     | 1.16 | 1.15 | 1.14 | 1.12 | 1.10 | 1.08 | 1.06 | 1.03 | 1    | 0.97 | 0.94 | 0.87 | 0.82 |
| NM1-250C, S, H, R | 100~250A      | 1.14                     | 1.13 | 1.13 | 1.12 | 1.10 | 1.08 | 1.07 | 1.05 | 1.03 | 1    | 0.97 | 0.93 | 0.86 | 0.76 |
| NM1-400S, H, R    | 225~400A      | 1.13                     | 1.12 | 1.12 | 1.11 | 1.10 | 1.08 | 1.06 | 1.05 | 1.03 | 1    | 0.97 | 0.93 | 0.85 | 0.75 |
| NM1-630S, H, R    | 400~630A      | 1.13                     | 1.12 | 1.12 | 1.11 | 1.10 | 1.08 | 1.07 | 1.05 | 1.03 | 1    | 0.97 | 0.93 | 0.85 | 0.75 |
| NM1-800S,H, R     | 630~800A      | 1.13                     | 1.12 | 1.12 | 1.11 | 1.10 | 1.08 | 1.07 | 1.05 | 1.03 | 1    | 0.97 | 0.93 | 0.85 | 0.75 |
| NM1-1250H         | 700~1250A     | 1.14                     | 1.13 | 1.12 | 1.11 | 1.10 | 1.09 | 1.07 | 1.05 | 1.03 | 1    | 0.97 | 0.92 | 0.85 | 0.76 |

9. Wiring

Front connection(Fixed connection)

Extended connection terminals (for products 10~1250A, extended terminals are available)

Connection screws





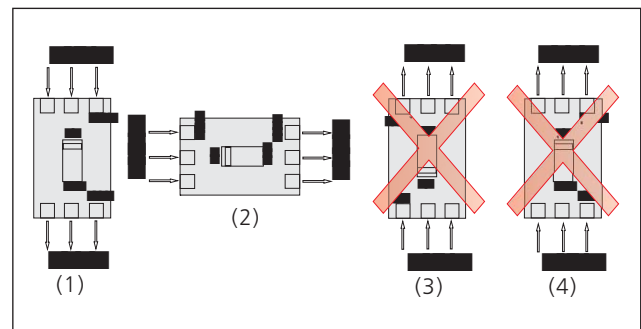
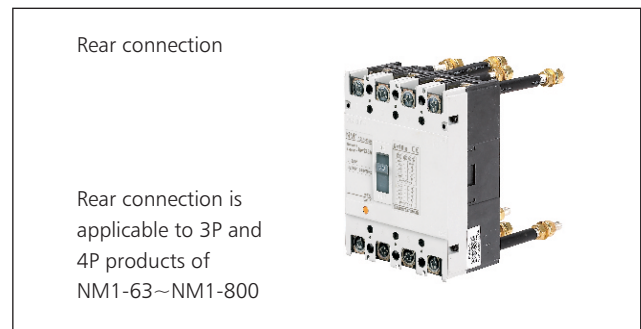
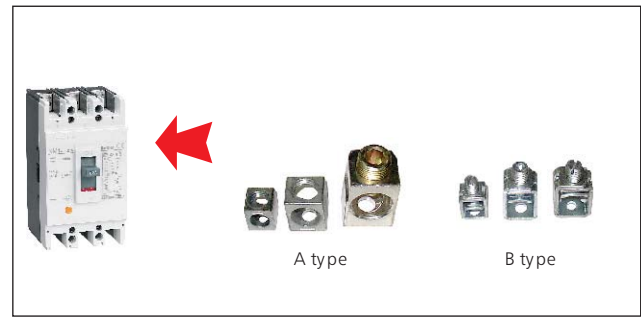
| Frame level | Current (A) | Breaking capacity code | Front connection screw   |                            |                 |
|-------------|-------------|------------------------|--------------------------|----------------------------|-----------------|
|             |             |                        | Hexagonal head screw (A) | Hexagonal socket screw (B) | Cross screw (C) |
| 63          | 10          | S                      |                          | ■                          |                 |
|             |             | H                      |                          | ■                          |                 |
|             | 16          | S                      |                          | ■                          |                 |
|             |             | H                      |                          | ■                          |                 |
|             | 20          | S                      |                          | ■                          |                 |
|             |             | H                      |                          | ■                          |                 |
|             | 25          | S                      |                          | ■                          |                 |
|             |             | H                      |                          | ■                          |                 |
|             | 30          | S                      |                          | ■                          |                 |
|             |             | H                      |                          | ■                          |                 |
|             | 32          | S                      |                          | ■                          |                 |
|             |             | H                      |                          | ■                          |                 |
|             | 40          | S                      |                          | ■                          |                 |
|             |             | H                      |                          | ■                          |                 |
|             | 50          | S                      |                          | ■                          |                 |
|             |             | H                      |                          | ■                          |                 |
|             | 60          | S                      |                          | ■                          |                 |
|             |             | H                      |                          | ■                          |                 |
| 63          | S           |                        | ■                        |                            |                 |
|             | H           |                        | ■                        |                            |                 |
| 125         | 25          | C                      |                          | ■                          | ■               |
|             |             | S                      |                          | ■                          | ■               |
|             | 30          | H                      |                          | ■                          | ■               |
|             |             | R                      |                          | ■                          | ■               |
|             | 32          | C                      |                          | ■                          | ■               |
|             |             | S                      |                          | ■                          | ■               |
|             | 40          | H                      |                          | ■                          | ■               |
|             |             | R                      |                          | ■                          | ■               |
|             | 50          | C                      |                          | ■                          | ■               |
|             |             | S                      |                          | ■                          | ■               |
|             | 60          | H                      |                          | ■                          | ■               |
|             |             | R                      |                          | ■                          | ■               |
|             | 63          | C                      |                          | ■                          | ■               |
|             |             | S                      |                          | ■                          | ■               |
|             | 75          | H                      |                          | ■                          | ■               |
|             |             | R                      |                          | ■                          | ■               |

| Frame level | Current (A) | Breaking capacity code | Front connection screw   |                            |                 |
|-------------|-------------|------------------------|--------------------------|----------------------------|-----------------|
|             |             |                        | Hexagonal head screw (A) | Hexagonal socket screw (B) | Cross screw (C) |
| 125         | 80          | C                      |                          | ■                          | ■               |
|             |             | S                      |                          | ■                          | ■               |
|             | 100         | H                      |                          | ■                          | ■               |
|             |             | R                      |                          | ■                          | ■               |
|             | 125         | C                      |                          | ■                          | ■               |
|             |             | S                      |                          | ■                          | ■               |
|             | 140         | H                      |                          | ■                          | ■               |
|             |             | R                      |                          | ■                          | ■               |
|             | 150         | C                      |                          | ■                          | ■               |
|             |             | S                      |                          | ■                          | ■               |
|             | 160         | H                      |                          | ■                          | ■               |
|             |             | R                      |                          | ■                          | ■               |
|             | 175         | C                      |                          | ■                          | ■               |
|             |             | S                      |                          | ■                          | ■               |
|             | 180         | H                      |                          | ■                          | ■               |
|             |             | R                      |                          | ■                          | ■               |
|             | 200         | C                      |                          | ■                          | ■               |
|             |             | S                      |                          | ■                          | ■               |
| 225         | H           |                        | ■                        | ■                          |                 |
|             | R           |                        | ■                        | ■                          |                 |
| 400         | 225         | C                      | ■                        | ■                          |                 |
|             |             | S                      | ■                        | ■                          |                 |
|             | 250         | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |
|             | 300         | C                      | ■                        | ■                          |                 |
|             |             | S                      | ■                        | ■                          |                 |
|             | 300         | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |

B

| Frame level | Current (A) | Breaking capacity code | Front connection screw   |                            |                 |
|-------------|-------------|------------------------|--------------------------|----------------------------|-----------------|
|             |             |                        | Hexagonal head screw (A) | Hexagonal socket screw (B) | Cross screw (C) |
| 315         |             | S                      | ■                        | ■                          |                 |
|             |             | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |
| 400         | 350         | S                      | ■                        | ■                          |                 |
|             |             | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |
| 400         | 400         | S                      | ■                        | ■                          |                 |
|             |             | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |
| 400         | 400         | S                      | ■                        | ■                          |                 |
|             |             | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |
| 450         | 450         | S                      | ■                        | ■                          |                 |
|             |             | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |
| 630         | 500         | S                      | ■                        | ■                          |                 |
|             |             | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |
| 630         | 630         | S                      | ■                        | ■                          |                 |
|             |             | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |
| 800         | 630         | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |
|             |             | H                      | ■                        | ■                          |                 |
| 800         | 700         | R                      | ■                        | ■                          |                 |
|             |             | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |
| 800         | 800         | H                      | ■                        | ■                          |                 |
|             |             | R                      | ■                        | ■                          |                 |
|             |             | H                      | ■                        | ■                          |                 |

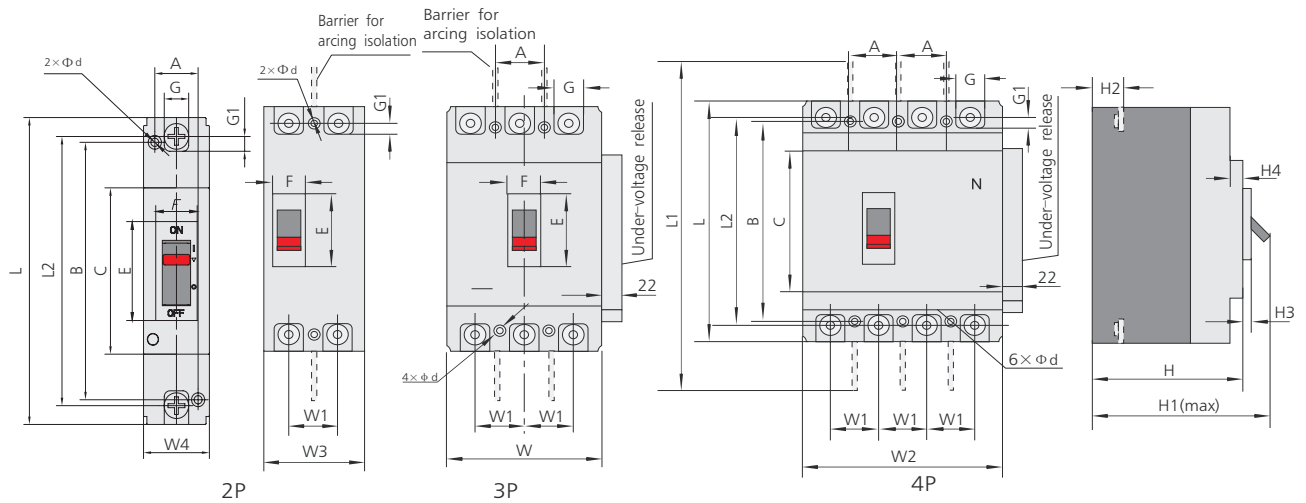
Cage clamp terminals (for products 16~630A, cage clamp terminals are available)



Modes of down-lead (1) and (2) illustrated in the figure are available for your wiring operation. For its breaking capacity may be affected, mode of down-lead (3) is not recommended, before reception of any authorized announcement from the manufacturer; the mode of down-lead (4) is prohibited for your wiring.

10. Overall and mounting dimensions

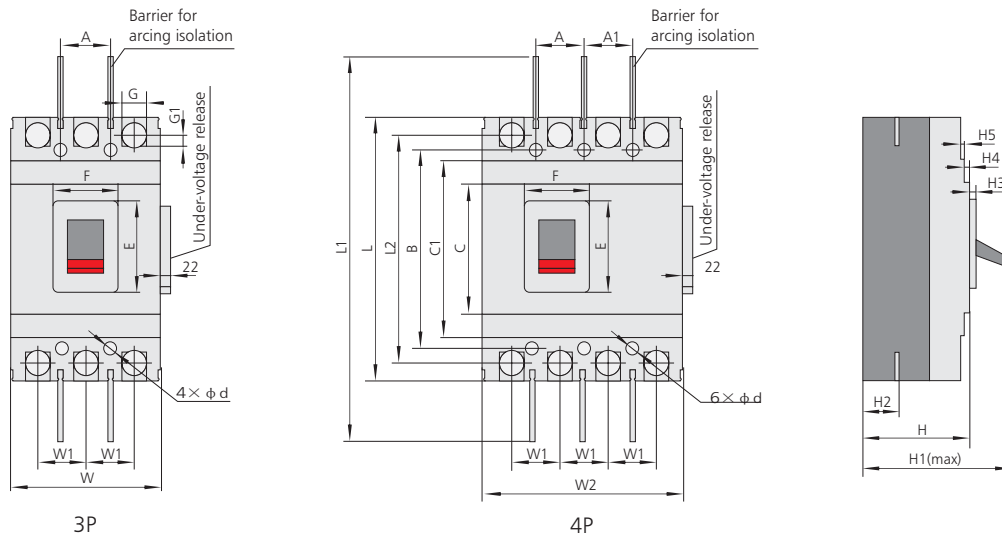
Fig.15a NM1-63, 125, 250 fixed connection



(mm)

| Dimension           |     | NM1-63S | NM1-63H | NM1-125C<br>NM1-125S | NM1-125H<br>NM1-125R | NM1-250S/1P | NM1-250C<br>NM1-250S | NM1-250H<br>NM1-250R |
|---------------------|-----|---------|---------|----------------------|----------------------|-------------|----------------------|----------------------|
| Overall dimensions  | C   | 85      | 85      | 84                   | 84                   | 102         | 102                  | 102                  |
|                     | E   | 48      | 48      | 50.5                 | 50.5                 | 51          | 51                   | 51                   |
|                     | F   | 23      | 23      | 23                   | 23                   | 22          | 22                   | 22                   |
|                     | G   | 14      | 14      | 17.5                 | 17.5                 | 17.5        | 23                   | 23                   |
|                     | G1  | 6.5     | 6.5     | 7.5                  | 7.5                  | 9           | 11.5                 | 11.5                 |
|                     | H   | 71      | 80      | 67                   | 86                   | 85          | 87                   | 103                  |
|                     | H1  | 91      | 100     | 86                   | 104                  | 109         | 110                  | 127                  |
|                     | H2  | 19      | 28      | 24                   | 24                   | 23          | 24                   | 24                   |
|                     | H3  | 6       | 6       | 5                    | 5                    | 5           | 4                    | 4                    |
|                     | H4  | 5       | 5       | 7                    | 7                    | 6           | 5                    | 5                    |
|                     | L   | 135     | 135     | 155                  | 155                  | 165         | 165                  | 165                  |
|                     | L1  | 235     | 235     | 255                  | 255                  | -           | 360                  | 360                  |
|                     | L2  | 117     | 117     | 136                  | 136                  | 144         | 144                  | 144                  |
|                     | W   | 76      | 76      | 90                   | 90                   | -           | 105                  | 105                  |
|                     | W1  | 25      | 25      | 30                   | 30                   | -           | 35                   | 35                   |
|                     | W2  | -       | 102.5   | -                    | 120                  | -           | -                    | 140                  |
| W3                  | -   | -       | -       | 65                   | -                    | -           | 75                   |                      |
| W4                  | -   | -       | -       | -                    | 35                   | -           | -                    |                      |
| Mounting dimensions | A   | 25      | 25      | 30                   | 30                   | 28          | 35                   | 35                   |
|                     | B   | 117     | 117     | 130.5                | 130.5                | 109         | 126                  | 126                  |
| Φ d                 | 4.5 | 4.5     | 4.5× 6  | 4.5× 6               | 5                    | 5           | 5                    |                      |

Overall and mounting dimensions of NM1-400, 630, 800, 1250(Fixed type)

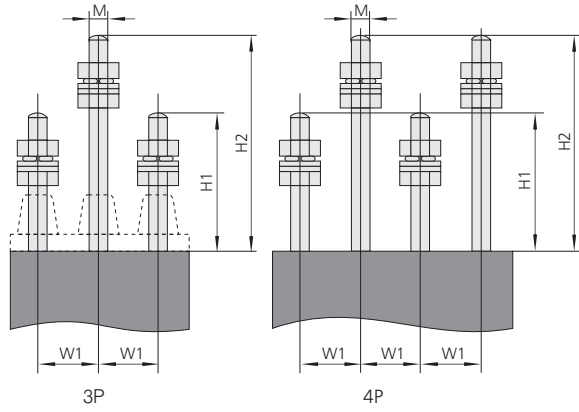


(mm)

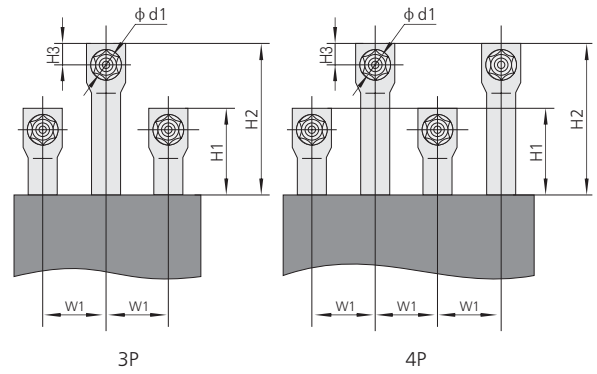
| Dimension           | NM1-400S<br>NM1-400H<br>NM1-400R | NM1-630S<br>NM1-630H<br>NM1-630R | NM1-800H/R | NM1-1250H |       |
|---------------------|----------------------------------|----------------------------------|------------|-----------|-------|
| Overall dimensions  | C                                | 128                              | 134.5      | 136       | 265.5 |
|                     | C1                               | 174                              | 184.5      | 204       | 345.5 |
|                     | E                                | 88.5                             | 89         | 81        | 100   |
|                     | F                                | 66                               | 65.5       | 66        | 78    |
|                     | G                                | 31                               | 40.5       | 45        | -     |
|                     | G1                               | 12                               | 15.5       | 12.5      | -     |
|                     | H                                | 107                              | 112        | 116       | 141   |
|                     | H1                               | 162                              | 164.5      | 168       | 202   |
|                     | H2                               | 38                               | 42         | 41.5      | 58    |
|                     | H3                               | 6                                | 6.5        | 4.5       | 19    |
|                     | H4                               | 5                                | 3.5        | 5         | 2     |
|                     | H5                               | 5                                | 4.5        | 8         | 4.5   |
|                     | L                                | 257                              | 270.5      | 280       | 406*  |
|                     | L1                               | 459                              | 472        | 485       | 715   |
|                     | L2                               | 224                              | 234        | 243       | -     |
| W                   | 150                              | 182                              | 210        | 210       |       |
| W1                  | 48                               | 58                               | 70         | 70        |       |
| W2                  | 198                              | 240                              | 280        | -         |       |
| Mounting dimensions | A                                | 44                               | 58         | 70        | 70    |
|                     | A1                               | 50                               | -          | -         | -     |
|                     | B                                | 194                              | 200        | 243       | 375   |
|                     | φ d                              | 7                                | 7          | 7         | 10    |

\*Note: Length of NM1-1250H with the connection board, is 545mm

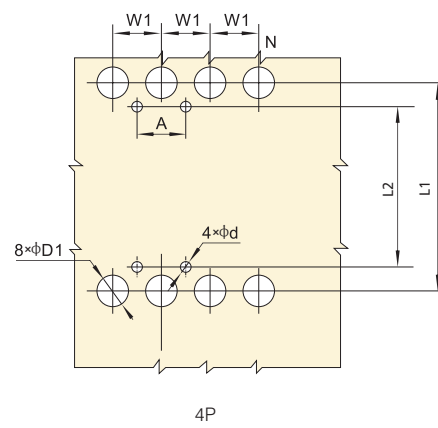
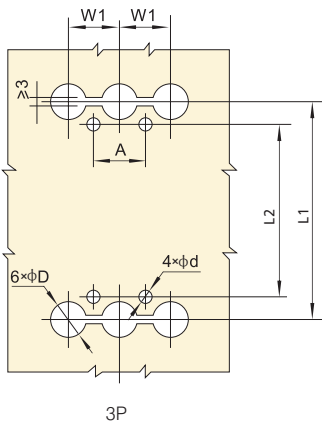
Overall and mounting dimensions of  
 NM1-63, 125, 250(rear connection)



Overall and mounting dimensions of  
 NM1-400, 630, 800(rear connection)



Boring diagram of rear connection



**B**

(mm)

| Dimension                           |      | NM1-63S<br>NM1-63H | NM1-125S<br>NM1-125H<br>NM1-125R | NM1-250S<br>NM1-250H<br>NM1-250R | NM1-400S<br>NM1-400H<br>NM1-400R | NM1-630S<br>NM1-630H<br>NM1-630R | NM1-800H<br>NM1-800R |
|-------------------------------------|------|--------------------|----------------------------------|----------------------------------|----------------------------------|----------------------------------|----------------------|
| Dimensions<br>of rear<br>connection | A    | 25                 | 30                               | 35                               | 44                               | 58                               | 70                   |
|                                     | φ d  | 4.5                | 4.5×6                            | 5.5                              | 7                                | 7                                | 7                    |
|                                     | φ d1 | -                  | -                                | -                                | φ 12                             | φ 16                             | φ 16                 |
|                                     | φ D  | 8                  | 10                               | 12                               | 33                               | 37                               | 37                   |
|                                     | φ D1 | 8                  | 10                               | 12                               | 33                               | 37                               | 37                   |
|                                     | H1   | S:32 / H:23        | 63.5                             | 67.5                             | 39                               | 45                               | 64                   |
|                                     | H2   | S:47 / H:38        | 96.5                             | 118.5                            | 74                               | 79                               | 64                   |
|                                     | H3   | -                  | -                                | -                                | 18                               | 20                               | 20                   |
|                                     | L1   | 117                | 136                              | 144                              | 224                              | 234                              | 243                  |
|                                     | L2   | 117                | 130.5                            | 126                              | 194                              | 200                              | 243                  |
|                                     | M    | M6                 | M8                               | M10                              | -                                | -                                | -                    |
|                                     | W1   | 25                 | 30                               | 35                               | 48                               | 58                               | 70                   |

**11. Accessories**

Inner accessories



| Accessory   | Accessory code        |                  | Mounting and wiring mode                    |   |             |           |
|---|-----------------------|------------------|---|---|-------------|-----------|
|   | Magnetic only release | Compound release | NM1-63S<br>NM1-125C,S,H,R<br>NM1-250C,S,H,R | NM1-63S,H<br>NM1-125C,S,H,R<br>NM1-250S,H,R<br>NM1-400S,H,R<br>NM1-630S,H,R | NM1-800H, R | NM1-1250H |
|   |                       |                  | 2P  | 3P 4P   | 3P 4P       | 3P        |
| No accessory  | 200                   | 300              |   |   |             |           |
| Alarm contact   | 208                   | 308              |   |   |             |           |
| Shunt release   | 210                   | 310              |   |   |             |           |
| Auxiliary contact                                       | 220                   | 320              |   |   |             |           |
| Under-voltage release                                   | 230                   | 330              |   |   |             |           |
| Shunt release, auxiliary contact                        | 240                   | 340              |   |   |             |           |
| Shunt release, under-voltage release                    | 250                   | 350              |   |   |             |           |
| Two groups of auxiliary contacts                        | 260                   | 360              |   |   |             |           |
| Auxiliary contact, under-voltage release                | 270                   | 370              |   |   |             |           |
| Shunt release, alarm contact                            | 218                   | 318              |   |   |             |           |
| Auxiliary alarm contact                                 | 228                   | 328              |   |   |             |           |
| Under-voltage release, alarm contact                    | 238                   | 338              |   |   |             |           |
| Shunt release, auxiliary alarm contact                  | 248                   | 348              |   |   |             |           |
| Two groups auxiliary contact of auxiliary alarm contact | 268                   | 368              |   |   |             |           |
| Under-voltage release auxiliary alarm contact           | 278                   | 378              |   |   |             |           |

Note: ooo Without release, only the use of isolation switch

B

11.1 Under-voltage release

- a.  $U_n = 70\sim 35\% U_s$ , reliable operation
- b.  $U_n = < 35\% U_s$ , prevent breaker from making
- c.  $U_n = > 85\% U_s$ , guarantee the breaker making

The rated voltage of the under-voltage release is 50Hz, 230V and 400V.

Code of under-voltage release

| code            | A2      | A4      |
|-----------------|---------|---------|
| voltage         | AC 230V | AC 400V |
| rated frequency | 50Hz    | 50Hz    |



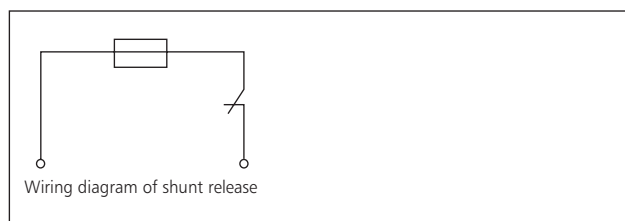
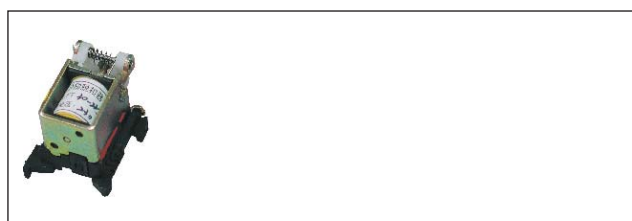
11.2 Shunt release

The rated control voltage of shunt release is 50Hz, 230V and 400V.  
 $U_n = 70\% \sim 110\% U_s$ , reliable operation

Code of shunt release

| code            | A2            | A4            | D3     |
|-----------------|---------------|---------------|--------|
| voltage         | AC 230V       | AC 400V       | DC 24V |
| rated frequency | 50Hz/<br>60Hz | 50Hz/<br>60Hz | -      |

Note: when voltage is DC 24V, rated current should be up to  $5A \pm 10\%$



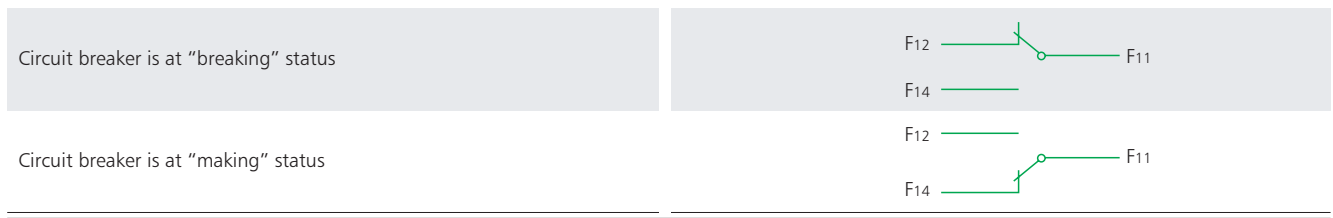
11.3 Auxiliary contact and alarm contact

Rated parameter of auxiliary contact

| Frame size         | Conventional heating current $I_{th}$ (A) | Rated current $I_e$ (A) at AC 400 V | Rated current $I_e$ (A) at DC 220 V |
|--------------------|---|-------------------------------------|-------------------------------------|
| $I_{nm} \leq 225A$ | 3   | 0.26                                | 0.14                                |
| $I_{nm} \geq 400A$ | 6   | 3                                   | 0.2                                 |

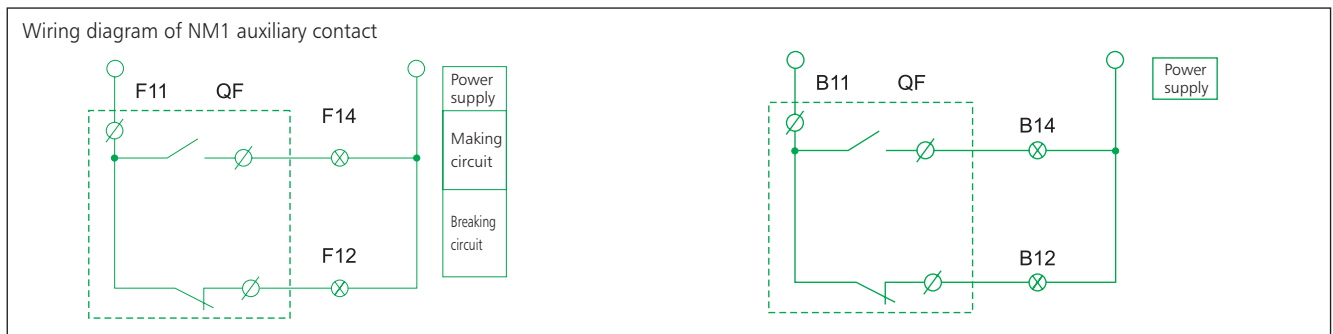
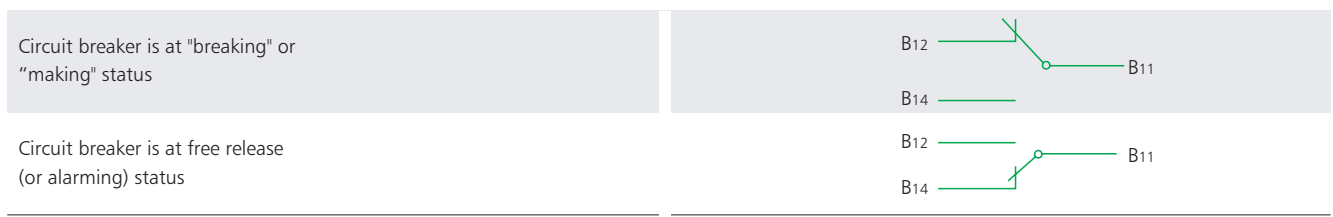


a. Auxiliary contact



b. Alarm contact

When circuit breaker normally makes and breaks, alarm contact doesn't operate. After free release (or release due to failure) alarm contact operate; and after the circuit breaker operates again, alarm contact returns to the original status.



External accessories

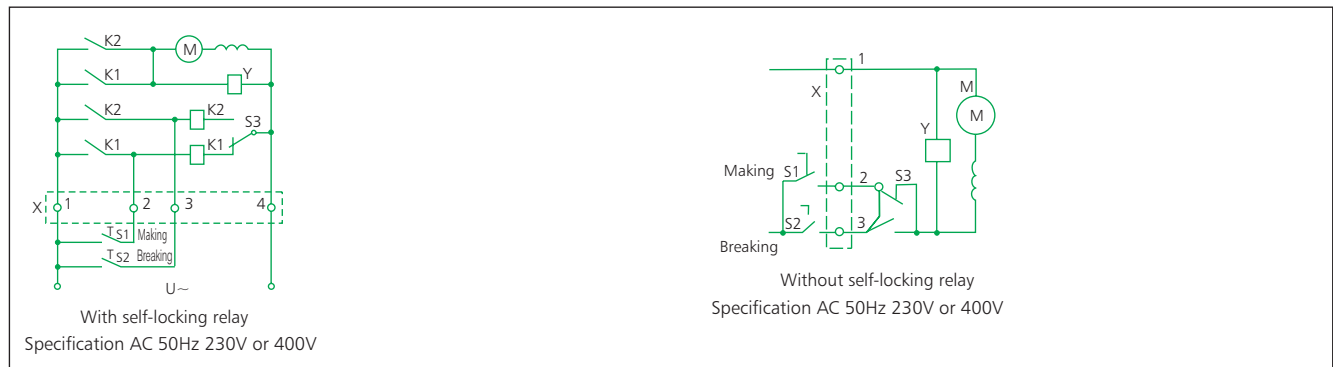
11.4 Motor-driven operation mechanism

| Items                 | Model | NM1-63 NM1-125, NM1-250, NM1-400, NM1-630, NM1-800, NM1-1250 |
|-----------------------|-------|--|
| Structure form        |       | Motor  |
| Code of AC/DC voltage |       | A1/D1, A2/D2, A4   |

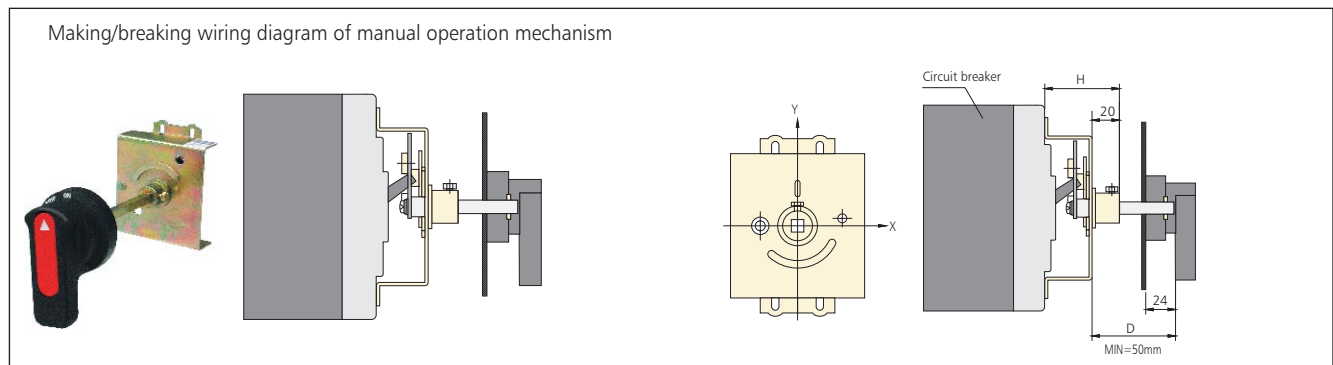
Note: A1 AC 110V, A2 AC 230V, A4 AC 400V, D1 DC 110V, D2 DC 220V



Making and breaking diagram of motor-driven operation mechanism(AC/DC)



Rotary manual operation mechanism



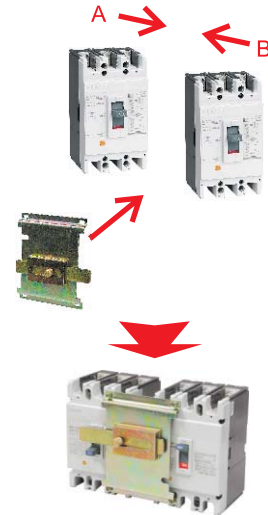
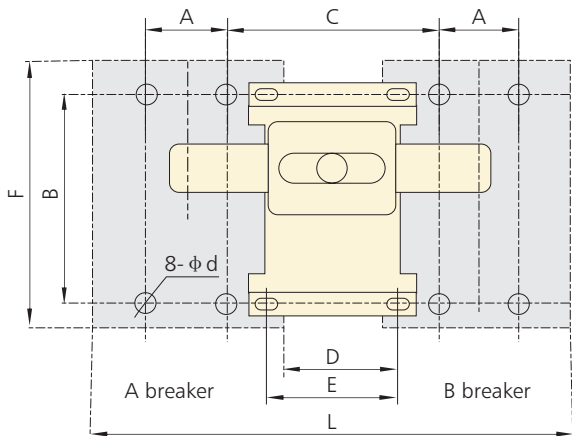
Mounting dimensions of manual operation mechanism



(mm)

| Model  | NM1-63 | NM1-125 | NM1-250 | NM1-400 | NM1-630 | NM1-800H<br>NM1-800R |
|--|--------|---------|---------|---------|---------|----------------------|
| Mounting size H  | 49     | 51      | 54      | 88      | 89      | 96                   |
| Y value of the handle related to the center of the breaker | 0      | 0       | 0       | 0       | 0       | 0                    |

Mounting and boring dimensions



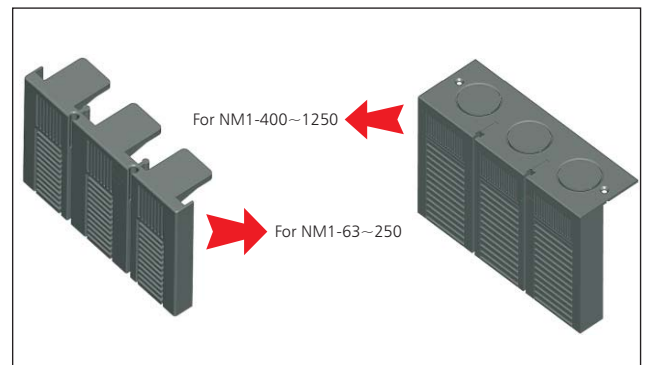
| Model   | A  | B     | C   | D  | E   | F   | L   | Φd     |
|---------|----|-------|-----|----|-----|-----|-----|--------|
| NM1-63  | 25 | 117   | 80  | 30 | 80  | 135 | 182 | 4.5    |
| NM1-125 | 30 | 130.5 | 90  | 30 | 90  | 155 | 210 | 4.5×6* |
| NM1-250 | 35 | 126   | 100 | 30 | 100 | 165 | 240 | 5.5    |
| NM1-400 | 44 | 194   | 136 | 30 | 40  | 257 | 330 | 7      |
| NM1-630 | 58 | 200   | 172 | 48 | 62  | 270 | 412 | 7      |
| NM1-800 | 70 | 243   | 167 | 28 | 40  | 280 | 448 | 7      |

Note:

- \* stands for length of boring.
- Install the breaker on the frame first, then install the mechanical interlock on the breaker.

12. Complementary Technical Information

- 12.1 The customized products of NM1-250, of which the capacity can be enriched to 250A is available.
- 12.2 NM1-1250 products are equipped with connection plate when they are sold; if you need connection plate for products of other model, the connection plate should be ordered separately.
- 12.3 Only H type breaker is applicable to manufacture NM1 series switch disconnector.
- 12.4 Terminal covers of the whole series NM1 products are available, and the protection degree can be up to IP40 after the breaker is equipped with terminal cover.



12.5 Safe distance between other electric apparatuses for mounting.

| Distance(min) \ Type | NM1-63 | NM1-125 | NM1-250 | NM1-400 | NM1-630 | NM1-800 | NM1-1250 |
|----------------------|--------|---------|---------|---------|---------|---------|----------|
| Line side            | 50     | 50      | 50      | 100     | 100     | 100     | 100      |
| Load side            | 20     | 20      | 20      | 20      | 20      | 20      | 20       |
| Right side           | 25     | 25      | 25      | 25      | 25      | 25      | 25       |
| Left side            | 25     | 25      | 25      | 25      | 25      | 25      | 25       |

12.6 Tightening torque table

| Wire size(copper) |                 | Rated current<br>(A) | Tightening torque(N · m) |                 |
|-------------------|-----------------|----------------------|--------------------------|-----------------|
| AWG/MCM           | mm <sup>2</sup> |                      | Front connection plate   | Boxing terminal |
| 16-6              | 1.5-16          | 10≤In≤63             | 5                        | 3               |
| 4-3               | 25-35           | 63<In≤100            | 10                       | 8               |
| 2-4/0             | 50-95           | 100<In≤225           | 14                       | 10              |
| 300-500           | 120-240         | 225<In≤400           | 18                       | 16              |
| 250×2             | 150×2           | 400<In≤500           | 22                       | 18              |
| 350×2             | 185×2           | 500<In≤630           | 26                       | 20              |
| 500×2             | 240×2           | 630<In≤800           | 28                       | -               |
| 350×4             | 185×4           | 800<In≤1250          | 30                       | -               |

12.7 Technical Data of NM1 series

| Frame current (A) | Model     | Number of poles | Ui (V) | Icu/Ics(kA) |         |        |      |      |      |      |
|-------------------|-----------|-----------------|--------|-------------|---------|--------|------|------|------|------|
|                   |           |                 |        | 220V        | 230V    | 240V   | 380V | 400V | 415V | 660V |
| 63                | NM1-63S   | 3               | 500    | 20/10       | 15/7.5  | -      | -    | -    | -    | -    |
|                   | NM1-63H   | 3/4             | 500    | 42/21       | 35/17.5 | -      | -    | -    | -    | -    |
| 125               | NM1-125C  | 3               | 800    | 25/12.5     | 20/10   | 3/1.5  | -    | -    | -    | -    |
|                   | NM1-125S  | 3               | 800    | 42/21       | 25/12.5 | 3/1.5  | -    | -    | -    | -    |
|                   | NM1-125H  | 2               | 800    | 65/32.5     | 50/25   | -      | -    | -    | -    | -    |
|                   |           | 3/4             | 800    | 65/32.5     | 50/25   | 8/4    | -    | -    | -    | -    |
|                   | NM1-125R  | 3               | 800    | 85/42.5     | 65/32.5 | 10/5   | -    | -    | -    | -    |
| 250               | NM1-250S  | 1               | 800    | 20/10       | -       | -      | -    | -    | -    | -    |
|                   |           | 3               | 800    | 42/21       | 25/12.5 | 5/2.5  | -    | -    | -    | -    |
|                   | NM1-250H  | 2               | 800    | 65/32.5     | 50/25   | -      | -    | -    | -    | -    |
|                   |           | 3/4             | 800    | 65/32.5     | 50/25   | 8/4    | -    | -    | -    | -    |
|                   | NM1-250R  | 3               | 800    | 85/42.5     | 65/32.5 | 10/5   | -    | -    | -    | -    |
| 400               | NM1-400S  | 3/4             | 800    | 50/25       | 35/17.5 | 10/5   | -    | -    | -    | -    |
|                   | NM1-400H  | 3               | 800    | 85/42.5     | 50/25   | 12/6   | -    | -    | -    | -    |
|                   |           | 3               | 800    | 100/50      | 70/35   | 15/7.5 | -    | -    | -    | -    |
| 630               | NM1-630S  | 3/4             | 800    | 50/25       | 35/17.5 | 12/6   | -    | -    | -    | -    |
|                   | NM1-630H  | 3               | 800    | 85/42.5     | 50/25   | 15/7.5 | -    | -    | -    | -    |
|                   |           | 3               | 800    | 100/50      | 70/35   | 20/10  | -    | -    | -    | -    |
| 800               | NM1-800H  | 3/4             | 800    | 85/42.5     | 60/30   | 20/10  | -    | -    | -    | -    |
|                   | NM1-800R  | 3               | 800    | 100/50      | 70/35   | 20/10  | -    | -    | -    | -    |
| 1250              | NM1-1250H | 3               | 800    | 85/42.5     | 65/32.5 | 20/10  | -    | -    | -    | -    |

| Frame current (A) | Model     | Number of poles | Ui (V) | Icu/Icm(kA) |      |      |         |      |      |
|-------------------|-----------|-----------------|--------|-------------|------|------|---------|------|------|
|                   |           |                 |        | 220V        | 230V | 240V | 380V    | 400V | 415V |
| 63                | NM1-63S   | 3               | 500    | 20/40       |      |      | 15/30   |      | -    |
|                   | NM1-63H   | 3/4             | 500    | 42/88.2     |      |      | 35/73.5 |      | -    |
| 125               | NM1-125C  | 3               | 800    | 25/52.5     |      |      | 20/40   |      | -    |
|                   | NM1-125S  | 3               | 800    | 42/88.2     |      |      | 25/52.5 |      | -    |
|                   | NM1-125H  | 2               | 800    | 65/43       |      |      | 50/105  |      | -    |
|                   |           | 3/4             | 800    | 65/43       |      |      | 50/105  |      | -    |
|                   | NM1-125R  | 3               | 800    | 85/187      |      |      | 65/143  |      | -    |
| 250               | NM1-250S  | 1               | 800    | 20/40       |      |      | -       |      | -    |
|                   |           | 3               | 800    | 42/88.2     |      |      | 25/52.5 |      | -    |
|                   | NM1-250H  | 2               | 800    | 65/43       |      |      | 50/105  |      | -    |
|                   |           | 3/4             | 800    | 65/43       |      |      | 50/105  |      | -    |
|                   | NM1-250R  | 3               | 800    | 85/187      |      |      | 65/143  |      | -    |
| 400               | NM1-400S  | 3/4             | 800    | 50/105      |      |      | 35/73.5 |      | -    |
|                   | NM1-400H  | 3               | 800    | 85/187      |      |      | 50/105  |      | -    |
|                   | NM1-400R  | 3               | 800    | 100/220     |      |      | 70/154  |      | -    |
| 630               | NM1-630S  | 3/4             | 800    | 50/105      |      |      | 35/73.5 |      | -    |
|                   | NM1-630H  | 3               | 800    | 85/187      |      |      | 50/105  |      | -    |
|                   | NM1-630R  | 3               | 800    | 100/220     |      |      | 70/154  |      | -    |
| 800               | NM1-800H  | 3/4             | 800    | 85/187      |      |      | 60/132  |      | -    |
|                   | NM1-800R  | 3               | 800    | 100/220     |      |      | 70/154  |      | -    |
| 1250              | NM1-1250H | 3               | 800    | 85/187      |      |      | 65/143  |      | -    |

Note: Parameters in black are only for your reference.



12.8 Cascading

12.8.1 Cascading (220/230/240V)

Upstream: NM1-63~1250

Downstream: DZ47, eB, UB, DZ158, DZ267, NB1, NBH8, NM1-63~1250

| Upstream<br>Breaking capacity<br>(kA RMS) | Breaking capacity (kA RMS) |               |                |                |                |                |                |  |
|---|----------------------------|---------------|----------------|----------------|----------------|----------------|----------------|--|
|   | NM1-63S<br>20              | NM1-63H<br>42 | NM1-125S<br>25 | NM1-125H<br>50 | NM1-125R<br>65 | NM1-250S<br>25 | NM1-250H<br>50 |  |
| Downstream                                |                            |               |                |                |                |                |                |  |
| DZ267                                     | 20                         | 40            | 20             | 35             | 50             | 20             | 25             |  |
| DZ47, eB, UB                              | 20                         | 40            | 20             | 35             | 50             | 20             | 25             |  |
| NBH8                                      | 20                         | 40            | 20             | 35             | 50             | 20             | 25             |  |
| NB1(Icn=6000A)                            | 20                         | 42            | 25             | 35             | 50             | 25             | 35             |  |
| NB1(Icn=10000A)                           | 20                         | 42            | 25             | 40             | 50             | 25             | 35             |  |
| DZ158                                     |                            |               | 25             | 40             | 50             | 25             | 40             |  |
| NM1-63S                                   |                            | 42            | 25             | 50             | 65             | 25             | 50             |  |
| NM1-63H                                   |                            |               |                |                | 65             |                |                |  |
| NM1-125S                                  |                            |               |                | 50             | 65             |                | 50             |  |
| NM1-125H                                  |                            |               |                |                | 65             |                |                |  |
| NM1-250S                                  |                            |               |                |                |                |                | 50             |  |
| NM1-250H                                  |                            |               |                |                |                |                |                |  |
| NM1-400S                                  |                            |               |                |                |                |                |                |  |
| NM1-400H                                  |                            |               |                |                |                |                |                |  |
| NM1-630S                                  |                            |               |                |                |                |                |                |  |
| NM1-630H                                  |                            |               |                |                |                |                |                |  |
| NM1-800H                                  |                            |               |                |                |                |                |                |  |
| NM1-1250H                                 |                            |               |                |                |                |                |                |  |

12.8.2 Cascading (380/400/415V)

Upstream: NM1-63~1250

Downstream: DZ47, eB, UB, DZ158, DZ267, NB1, NBH8, NM1-63~1250

| Upstream<br>Breaking capacity<br>(kA RMS) | Breaking capacity (kA RMS) |               |                |                |                |                |                |  |
|---|----------------------------|---------------|----------------|----------------|----------------|----------------|----------------|--|
|   | NM1-63S<br>15              | NM1-63H<br>35 | NM1-125S<br>25 | NM1-125H<br>50 | NM1-125R<br>65 | NM1-250S<br>25 | NM1-250H<br>50 |  |
| Downstream                                |                            |               |                |                |                |                |                |  |
| DZ47, eB, UB                              | 10                         | 15            | 10             | 15             | 15             | 10             | 15             |  |
| NB1(Icn=6000A)                            | 15                         | 20            | 15             | 20             | 20             | 15             | 20             |  |
| NB1(Icn=10000A)                           | 15                         | 20            | 20             | 25             | 25             | 20             | 25             |  |
| DZ158                                     |                            |               | 20             | 25             | 35             | 20             | 25             |  |
| NM1-63S                                   |                            | 35            | 25             | 50             | 65             | 25             | 50             |  |
| NM1-63H                                   |                            |               |                |                | 65             |                |                |  |
| NM1-125S                                  |                            |               |                | 50             | 65             |                | 50             |  |
| NM1-125H                                  |                            |               |                |                | 65             |                |                |  |
| NM1-250S                                  |                            |               |                |                |                |                | 50             |  |
| NM1-250H                                  |                            |               |                |                |                |                |                |  |
| NM1-400S                                  |                            |               |                |                |                |                |                |  |
| NM1-400H                                  |                            |               |                |                |                |                |                |  |
| NM1-630S                                  |                            |               |                |                |                |                |                |  |
| NM1-630H                                  |                            |               |                |                |                |                |                |  |
| NM1-800H                                  |                            |               |                |                |                |                |                |  |
| NM1-1250H                                 |                            |               |                |                |                |                |                |  |

**B**

| NM1-250R<br>65 | NM1-400S<br>35 | NM1-400H<br>50 | NM1-400R<br>70 | NM1-630S<br>35 | NM1-630H<br>50 | NM1-630R<br>70 | NM1-800H<br>60 | NM1-800R<br>70 | NM1-1250H<br>65 |
|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|
| 30             |                |                |                |                |                |                |                |                |                 |
| 30             |                |                |                |                |                |                |                |                |                 |
| 30             |                |                |                |                |                |                |                |                |                 |
| 35             |                |                |                |                |                |                |                |                |                 |
| 40             |                |                |                |                |                |                |                |                |                 |
| 50             | 30             | 40             | 50             |                |                |                |                |                |                 |
| 65             |                |                |                |                |                |                |                |                |                 |
| 65             |                |                |                |                |                |                |                |                |                 |
| 65             |                | 50             | 70             |                | 50             | 70             | 60             | 70             | 65              |
| 65             |                |                | 70             |                |                | 70             |                | 70             |                 |
| 65             |                | 50             | 70             |                | 50             | 70             | 60             | 70             | 65              |
| 65             |                |                | 70             |                |                | 70             |                | 70             |                 |
|                |                | 50             | 70             |                | 50             | 70             | 60             | 70             | 65              |
|                |                |                | 70             |                |                | 70             |                | 70             |                 |
|                |                |                |                |                | 50             | 70             |                |                |                 |
|                |                |                |                |                |                | 70             |                |                |                 |
|                |                |                |                |                |                |                |                | 70             |                 |

| NM1-250R<br>65 | NM1-400S<br>35 | NM1-400H<br>50 | NM1-400R<br>70 | NM1-630S<br>35 | NM1-630H<br>50 | NM1-630R<br>70 | NM1-800H<br>60 | NM1-800R<br>70 | NM1-1250H<br>65 |
|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|
| 15             |                |                |                |                |                |                |                |                |                 |
| 20             |                |                |                |                |                |                |                |                |                 |
| 25             |                |                |                |                |                |                |                |                |                 |
| 35             | 20             | 25             | 35             |                |                |                |                |                |                 |
| 65             |                |                |                |                |                |                |                |                |                 |
| 65             |                |                |                |                |                |                |                |                |                 |
| 65             |                | 50             | 70             |                | 50             | 70             | 60             | 70             | 65              |
| 65             |                |                | 70             |                |                | 70             |                | 70             |                 |
| 65             |                | 50             | 70             |                | 50             | 70             | 60             | 70             | 65              |
| 65             |                |                | 70             |                |                | 70             |                | 70             |                 |
|                |                | 50             | 70             |                | 50             | 70             | 60             | 70             | 65              |
|                |                |                | 70             |                |                | 70             |                | 70             |                 |
|                |                |                |                |                | 50             | 70             |                |                |                 |
|                |                |                |                |                |                | 70             |                |                |                 |
|                |                |                |                |                |                |                |                | 70             |                 |